






















CHOOSE THE CORRECT FILE

Form	Shape	Code	Cut	MATERIALS						Comments
				High alloy	Unhardened	Cast Iron	Brass	Aluminum	Wood & Plastic	
Blunt		1-100 Hand file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			"Standard" file
Blunt		1-102 Pillar file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			When 1-100 is too thick and wide
Blunt		1-104 Lathe file	Single	For polishing and deburring work in lathes						Only for work in lathes
Blunt		1-106 Hand file	Öberg		Bastard (1)	Bastard (1)	Bastard (1)			Rough filing and big removal
Tapered		1-110 Flat file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			Same file as 1-110 but tapered for better accessibility
Tapered		1-111 Warding file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			For narrow grooves and passages, etc.
Tapered		1-143 Mill file	Single	Bastard (1)	Bastard (1)	Bastard (1)				Combination of Engineering and Sharpening file
Tapered		1-160 Square file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			
Tapered		1-170 Three square file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			
Tapered		1-210 Half round file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			
Tapered		1-230 Round file	Double	Smooth (3) Second (2)	Smooth (3) Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			
Blunt		1-320 Diagonal file	Diagonal		Second (2)	Second (2)	Second (2)	Second (2)		Positiv teeth makes it perfect for stainless and hard plastic
Blunt		4-153 Homeowner, Metal	Single / Double	Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)	Second (2) Bastard (1)			General purpose file for metal with two different sides
Blunt		4-152 Homeowner, Wood	Rasp / Double		Second (2)	Second (2)	Second (2)		Medium (2)	General purpose file for Wood and metal with two different sides
Blunt		4-272 Wasa	Single							
Tapered		6-342 Half round rasp	Rasp	For sharpening of Handsaws						For sharpening of Handsaws
Tapered		6-34 Cabinet Rasp	Rasp						Fine (3) Medium (2) Coarse (1)	Thinner than 6-342
Blunt		6-344 Hand rasp	Rasp						Medium (2)	
Blunt		6-345 Round rasp	Rasp						Medium (2)	
Blunt		FM Filemaster	Milled / Pansar							Two different sides: one curved and one straight
Blunt		HFRM Half round Filemaster	Milled							