CERTIFICATION

This torque wrench as calibrated at the factory, is certified to meet the accuracy in specifications: ASME B107.14-2004 and ISO 6789:2003. Additionally, all wrenches are calibrated on a torque standard traceable to the National Institute of Standards Technology (N.I.S.T.).

CONVERSION TABLE

To convert from	To	Multiply by
lb.in.	oz.in	16
lb.in.	lb.ft.	.08333
lb.in.	kg.cm.	1.1519
lb.in.	kg.m.	.011519
lb.in.	N.m.	.113
lb.in.	dN.m.	1.13
lb.ft.	kg.m.	.1382
lb.ft.	N.m.	1.356
N.m.	dN.m.	10
N.m.	kg.cm.	10.2
N.m.	kg.m.	.102
oz.in.	lb.in.	.0625
lb.ft.	lb.in.	12
kg.cm.	lb.in.	.8681
kg.m.	lb.in.	86.81
N.m.	lb.in.	8.85
dN.m.	lb.in.	.885
kg.m.	lb.ft.	7.236
N.m.	lb.ft.	.7376
dN.m.	N.m.	.10
kg.cm.	N.m.	.09807
kg.m.	N.m.	9.807

FOR YOUR PERMANENT FILE

WRENCH MODEL NUMBER _____

SERIAL NUMBER _____

SNA Europe

BP 20104 Eragny,
F-95613 Cergy Pontoise,
France
www.bahco.com

FORM 20-25-BA
06/08 REV. NC

OPERATION MANUAL

JOIN THE PROFESSIONALS WITH YOUR NEW

TORKY™ TORQUE WRENCH

THE CHOICE OF PROFESSIONALS THROUGHOUT THE WORLD FOR ACCURACY, DURABILITY AND CALIBRATION RELIABILITY.

SAFETY MESSAGES

WARNING

Read operation manual completely before using torque instrument and store for future reference.

Wear safety goggles-both user and bystanders

- An out of calibration torque wrench can cause part or tool breakage
- Periodic re-calibration is necessary to maintain accuracy
- Do not exceed rated torque as overtorquing can cause wrench or part failure
- Do not use torque instrument to break fasteners loose

Do not use cheater extension on the handle to apply torque
Broken or slipping tools can cause injury

MAINTENANCE / SERVICE

1. The Torky's internal mechanism is permanently lubricated during assembly. **Do not attempt to lubricate the internal mechanism.**
2. Clean Torky by wiping. **Do not immerse.**

USAGE AND TORQUE SETTING INSTRUCTIONS

USAGE

To use, keep hand centered on grip, apply a slow force until a click/impulse is heard or felt. Stop and allow the wrench to reset.

SETTING TORQUE

1. The Torky™ is set at 2.26 Nm at the factory.
2. Remove the end cap by prying off with a small screwdriver. (see fig. 1)
3. Using a 1/8" hex key to turn the set screw to set value:
   a. Clockwise to increase the torque value.
   b. Counterclockwise to decrease the value.
4. Verify torque setting with a torque tester.
5. After the desired torque is set, place the end cap back on the Torky™

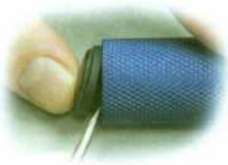

FIG. 1

FIG. 2